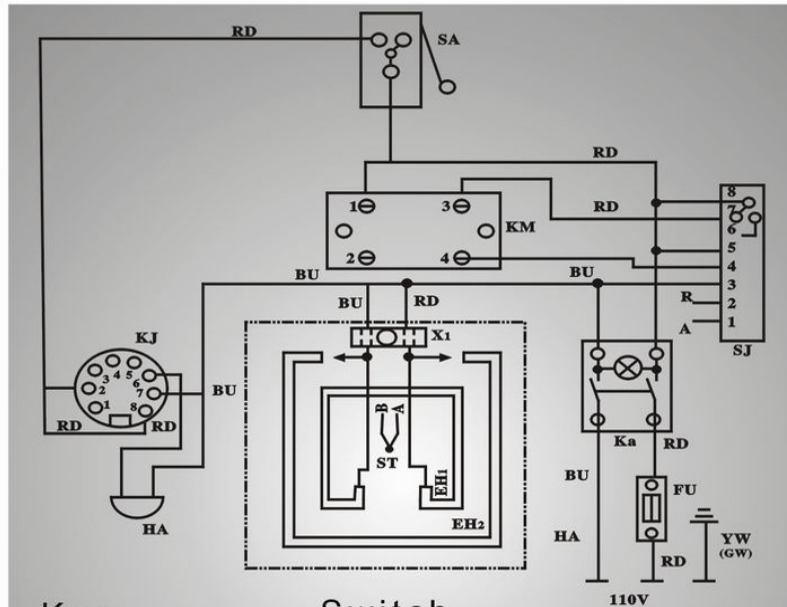


CIRCUIT DIAGRAM:



Ko:	Switch
X1:	Wiring End
FU:	Fuse Box(15A)
SJ:	Thermostat
KM:	(Solid State)
SA:	Micro-switch
EH1EH2:	Electric Heating Tubes
KJ:	Timer
HA:	buzzer

4-FUNCTION HEAT PRESS MACHINE



USER'S MANUAL

1.CONFIGURATION

(1)



THE HAT HEAT PRESS



THE PLAIN HEAT PRESS



PLATE HEAT PRESS



MUG HEAT PRESS

time scope of the machine is 1--200sec.

(4) When the temperature is up to the aimed number, do with the work pieces now.

***Please note that force should be no more than 20kg in case the handle will be distorted.

***Successful printing requires right time, temperature and pressure, the thickness and material of the clothes/hat, even the type of printing paper affect the performance of print. (Please ask your supplier about related information of the printing paper)

Suggestion:

(1) Please turn off the machine for 2 minutes after one hour continuous working.

(2) Make sure to operate with safe ground wire!

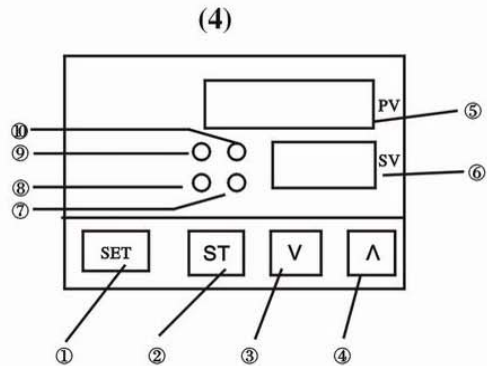
(3) Put into a finalize mug when the mug heat press machine is unused, close the pressure handle in order to protect the silicon-gel sponge.

(4) If the pressure is not enough or too much, please adjust the pressure adjusting knob.

(5) After turning on the machine, normally in several minutes the temperature can reach the aimed number (plain and hat ones need about 15 minutes and 1-2 minutes for mug and plate machine). If in minutes the heating plate doesn't give heat, please check the circuit.

BEST PRESS WE RECOMMEND :

When you operating, the best shrink of the spring is 5mm--6mm, you will get the best result (for mugs and plates). The work piece will have the best shine.
For T-shirt and cap, the best shrink is 10mm--14mm.



- ① SET TEMPERATURE ② SET TIME ③ INCREMENT KEY
④ DECREASE KEY ⑤ TEMPERATURE DISPLAY ⑥ TIME DISPLAY
⑦ TIME IS UP INDICATE ⑧ ALARM INDICATE ⑨ HEATING INDICATE ⑩ SET INDICATE

2. READ BEFORE OPERATING

- (1) The temperature is CELSIUS!!!
- (2) Be sure to operate with safe ground wire!!!
- (3) Check the voltage before using it. The providing voltage must be the same as the machine's.
- (4) When you change the parts, please turn off the machine and switch off the power supply!
- (5) Please put on heat insulation glove when you touch the heating part.

- (6) When you use it, avoid heating the machine without operating it for long time. You should switch off the power supply when you don't use it. You can also put one work piece which is useless on it to avoid heating nothing.
- (7) Don't touch the heat part with keen-edged part of the work piece in case to mar them.
- (8) Avoid touch the press spring when you operating in case be injured.
- (9) When you press the handle, if you feel the press is too much and it is hard to press it, please adjust the press adjusting knob, decrease the shrink of the spring or the intensity of the machine will be injured.
- (10) When you get the main body lift or descend, please loose the fixation screw. If you feel palpable resistance when you use the press adjusting knob, please don,t go on doing it!
- (11) Don't over close it when you fix the main body. It is OK when you feel palpable resistance.
- (12) Keep children away from the machine even when the machine is left unused!!!
- (13) Never process other things with the plate heat press. It is only be used for porcelain plate!!!

Technique parameter:

Voltage:110V

Wattage:1000W/360W/800W/360W

Temperature:0℃--399℃

Timing:0-200Sec

Operating table:38cm*38cm /40cm*50cm/40cm*60cm

Packing size: 49*46*39cm

Net weight:31kg

Gross weight:33kg

3. OPERATION:

(1) Assemble the aim machine (See the pictures of CONFIGURATION (2)) with the butterfly screws. Make sure the connector plug of the heating parts(plain heat press, plate heat press, mug heat press or hat heat Press) joint the connector receptacle on the electric controller well.

(2) Switch on the power supply (This machine 's voltage is 110V and the highest wattage is 1000W)

Plain heat press--1000W, hat heat press--800W, mug heat press--360W, plate heat press--360W

(3) Set operating process(The temperature is Celsius!!)

Set temperature:Press SET key once, you will see the light of SV on. Use INCREMENT KEY and DECREASE KEY to set aim temperature(Generally for T-shirt and hat is 120°C-200°C, and 180°C--200°C for mug and plate.).Then press SET key once again.

Set time:Press ST key once, you will see the light of the SV on. Use INCREMENT KEY and DECREASE KEY to set aim time(Generally For T-shirt and hat is 5-20sec, and 15-30sec for mug and plate). Then press ST once again.

***Temperature scope of the machine is 0°C--400°C, and the

