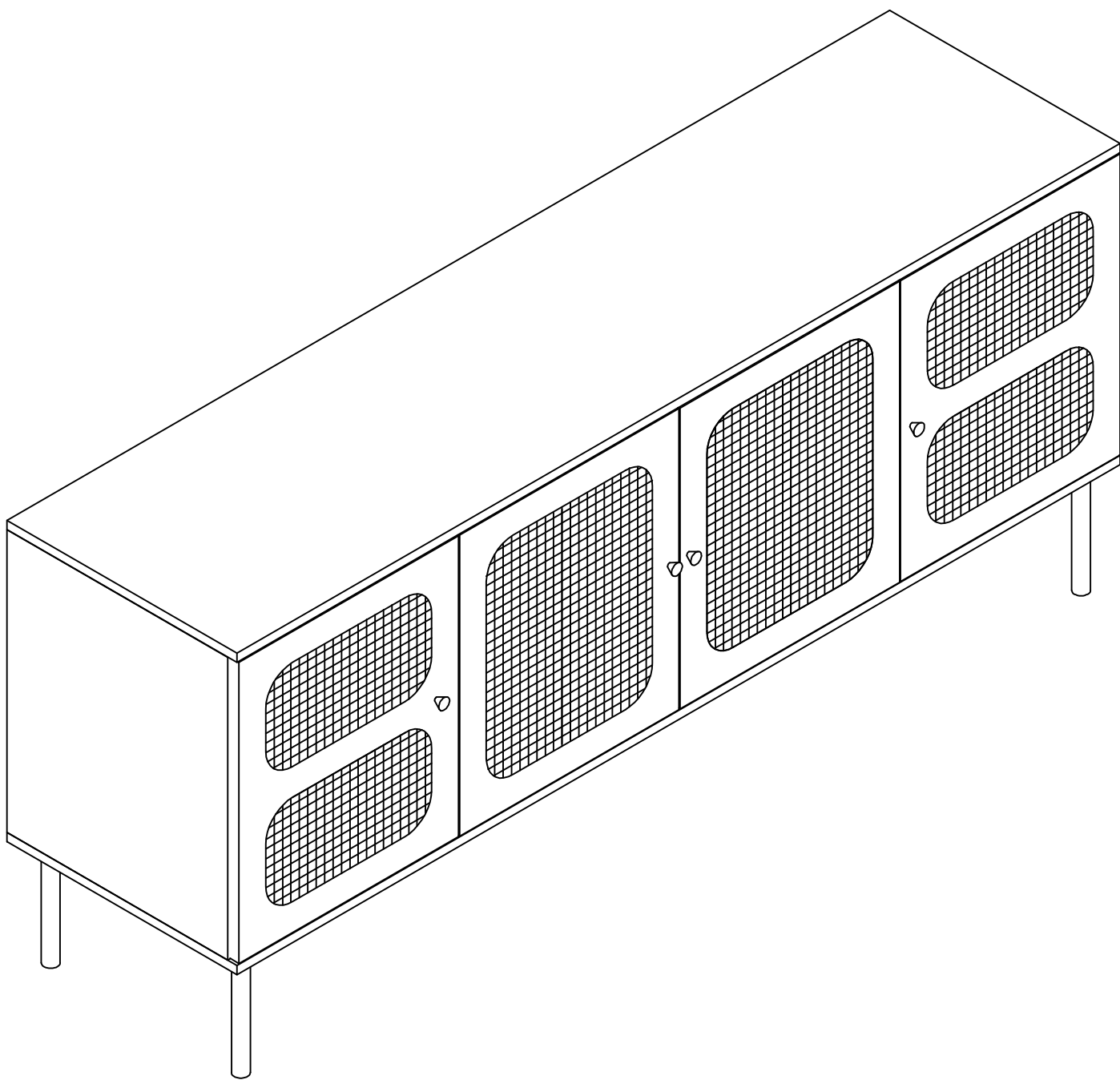
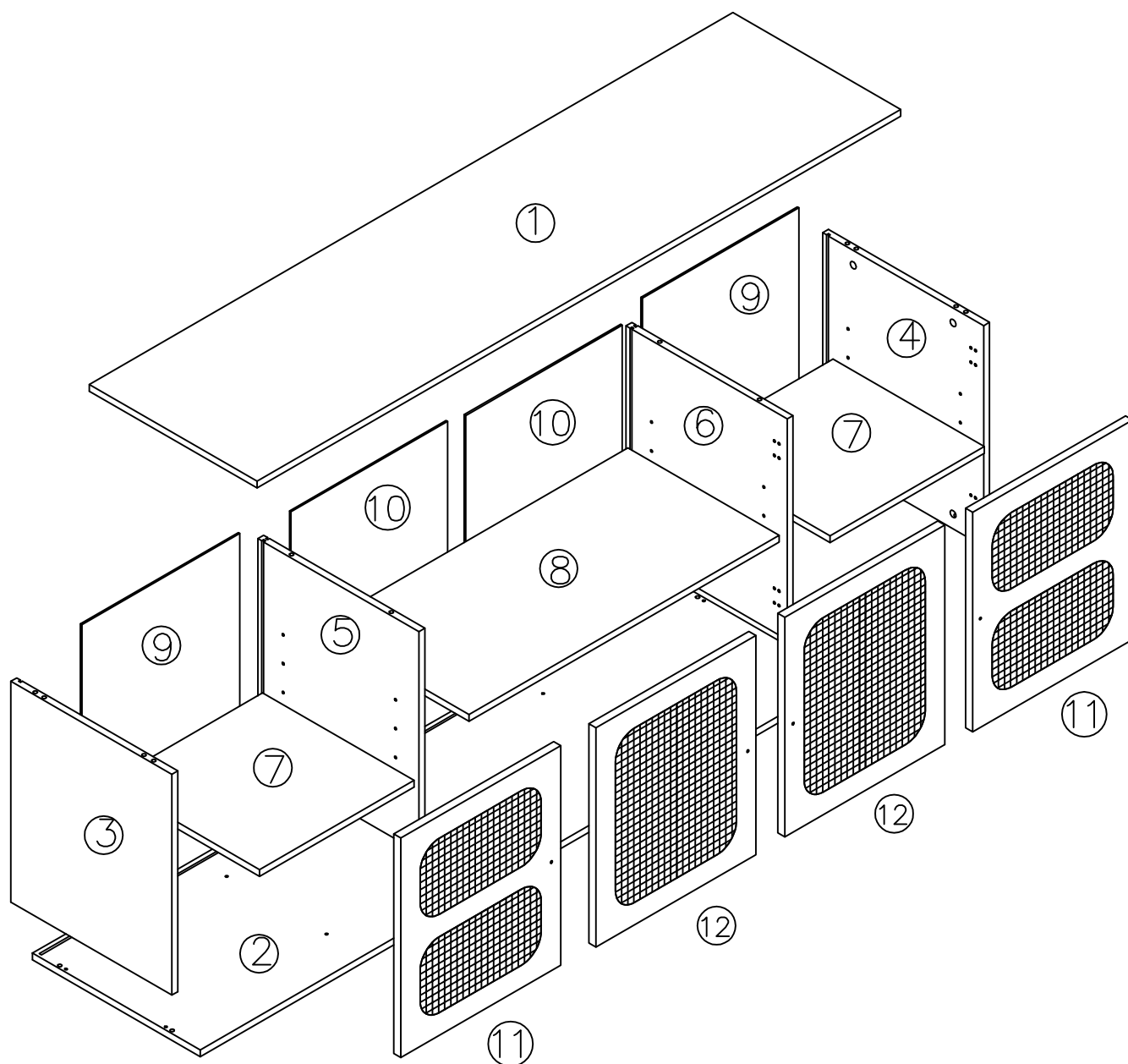
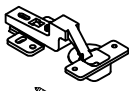
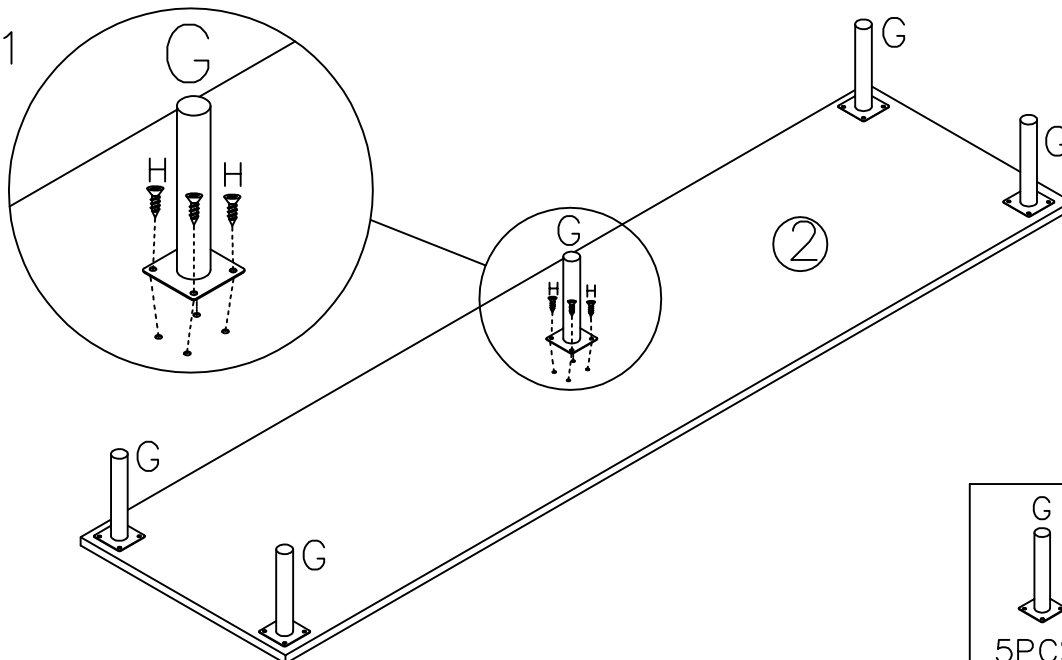


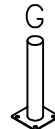




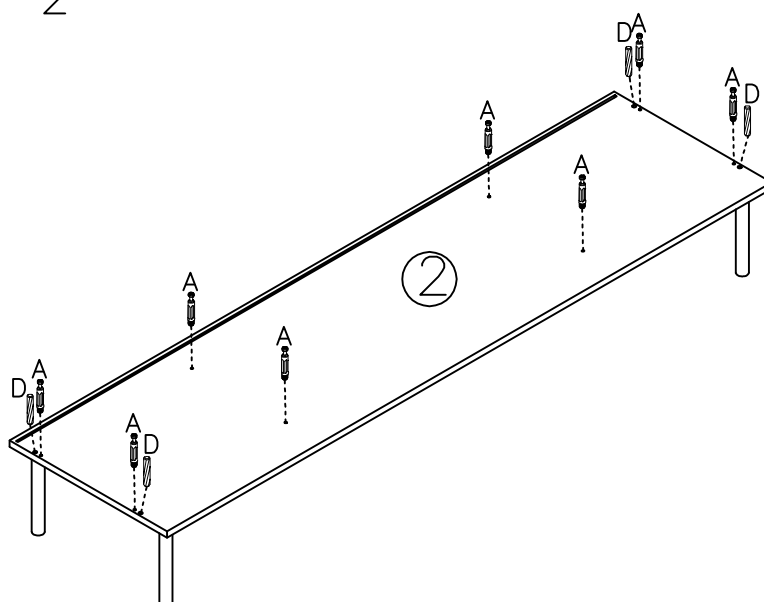
A	B	C	D	E	F	G	H	J	K
									
44PCS	44PCS	8PCS	8PCS	4PCS	12PCS	5PCS	20PCS $\phi 3.5 \times 12$	1PC	20PCS

STEP 1



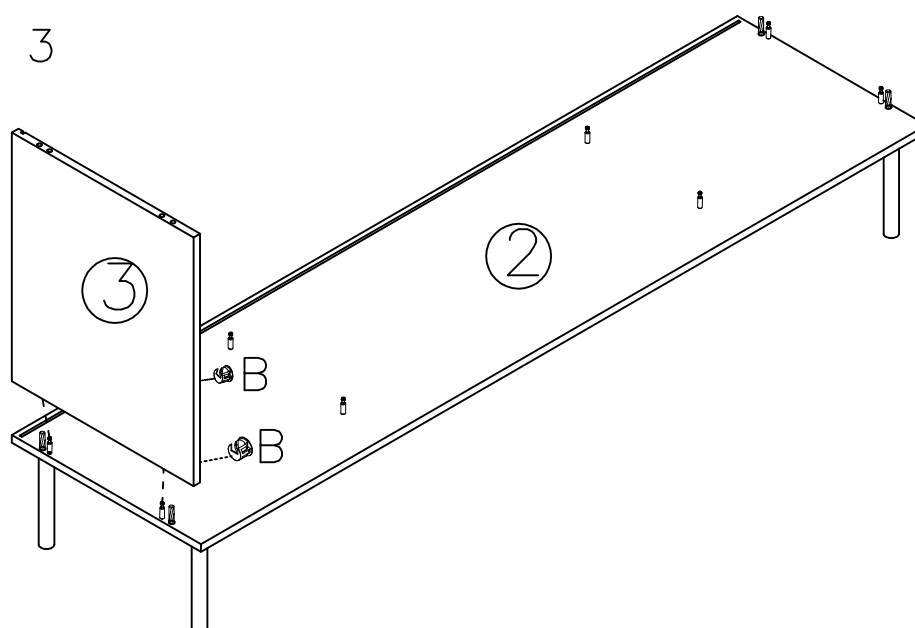
	
5PCS	20PCS

STEP 2



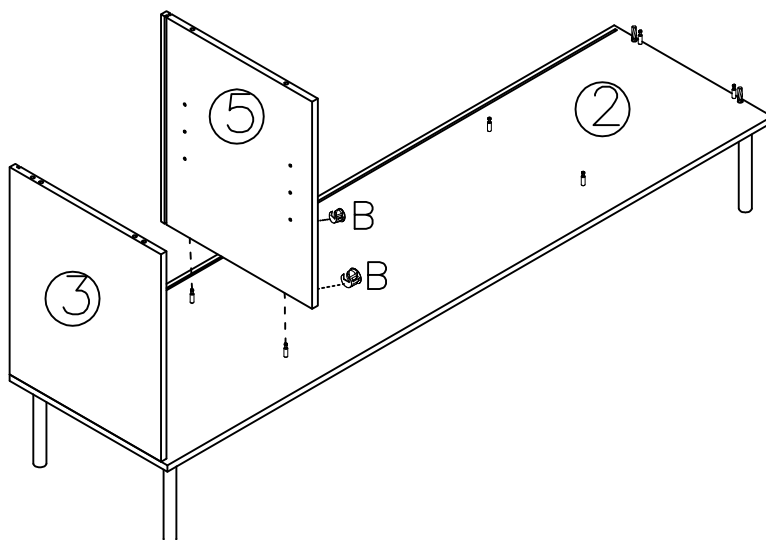
	
4PCS	8PCS

STEP 3




2PCS

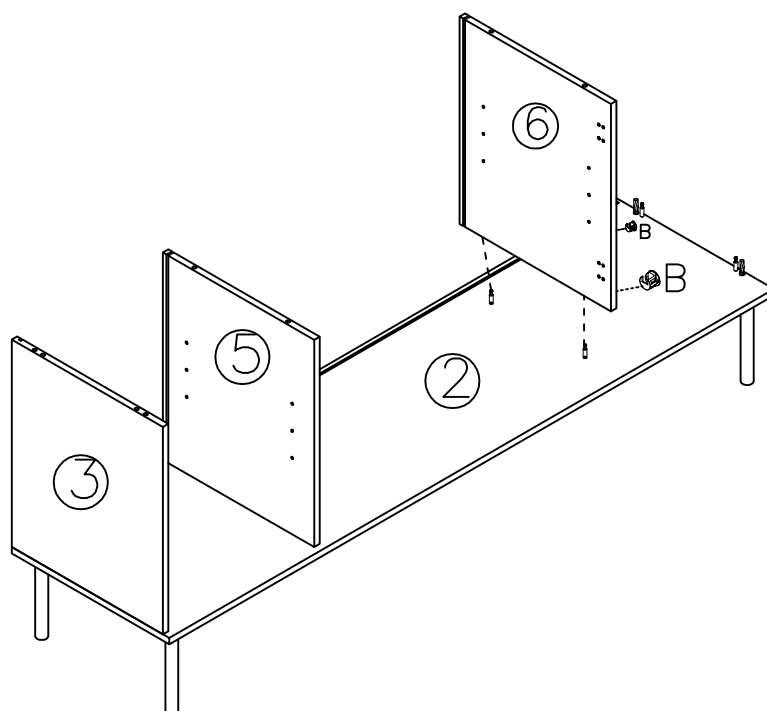
STEP 4



B

2PCS

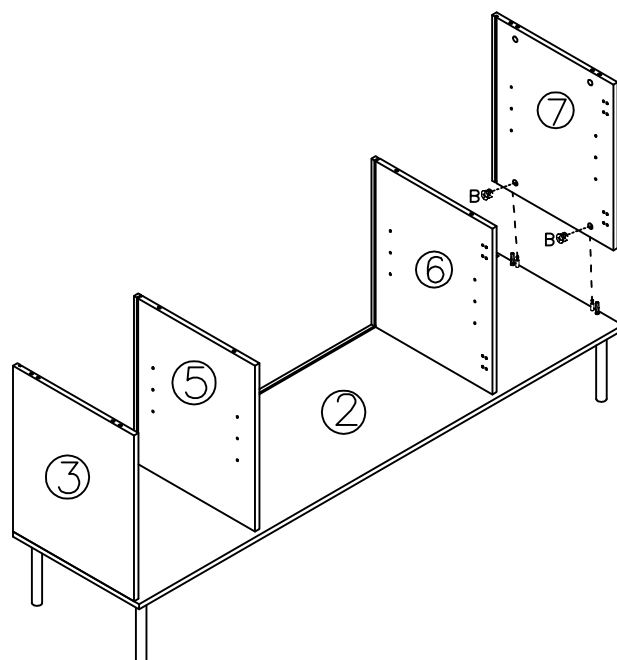
STEP 5



B

2PCS

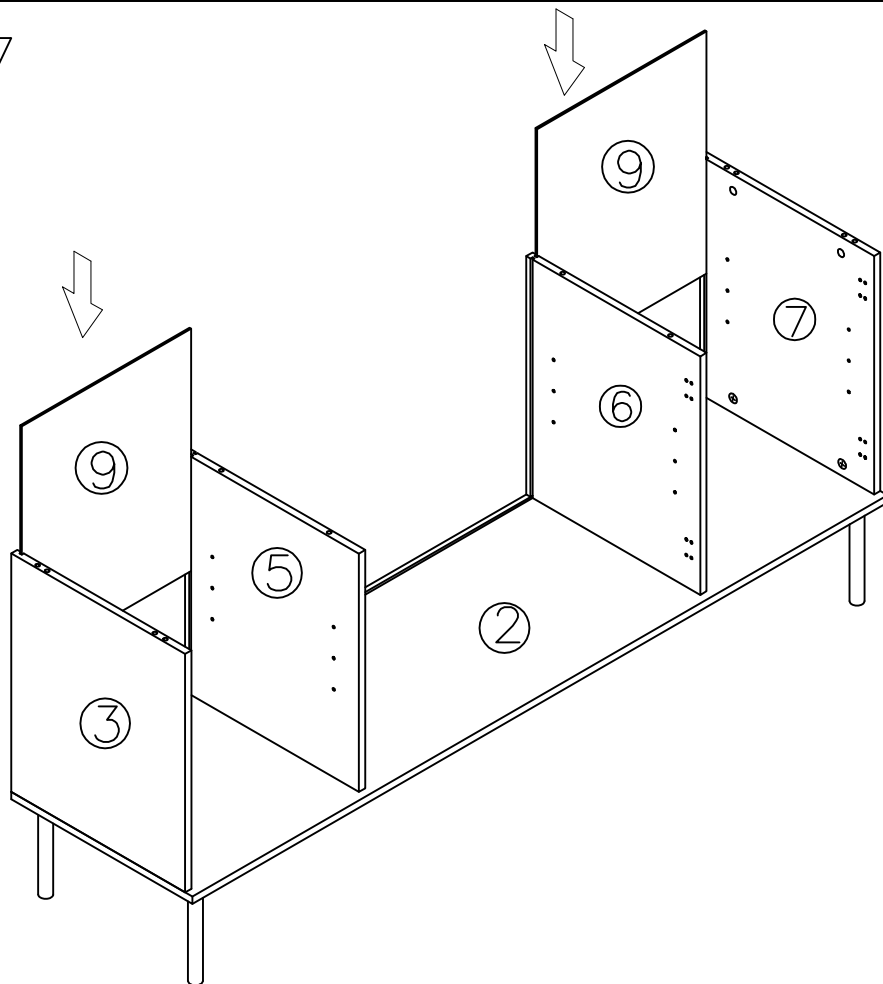
STEP 6



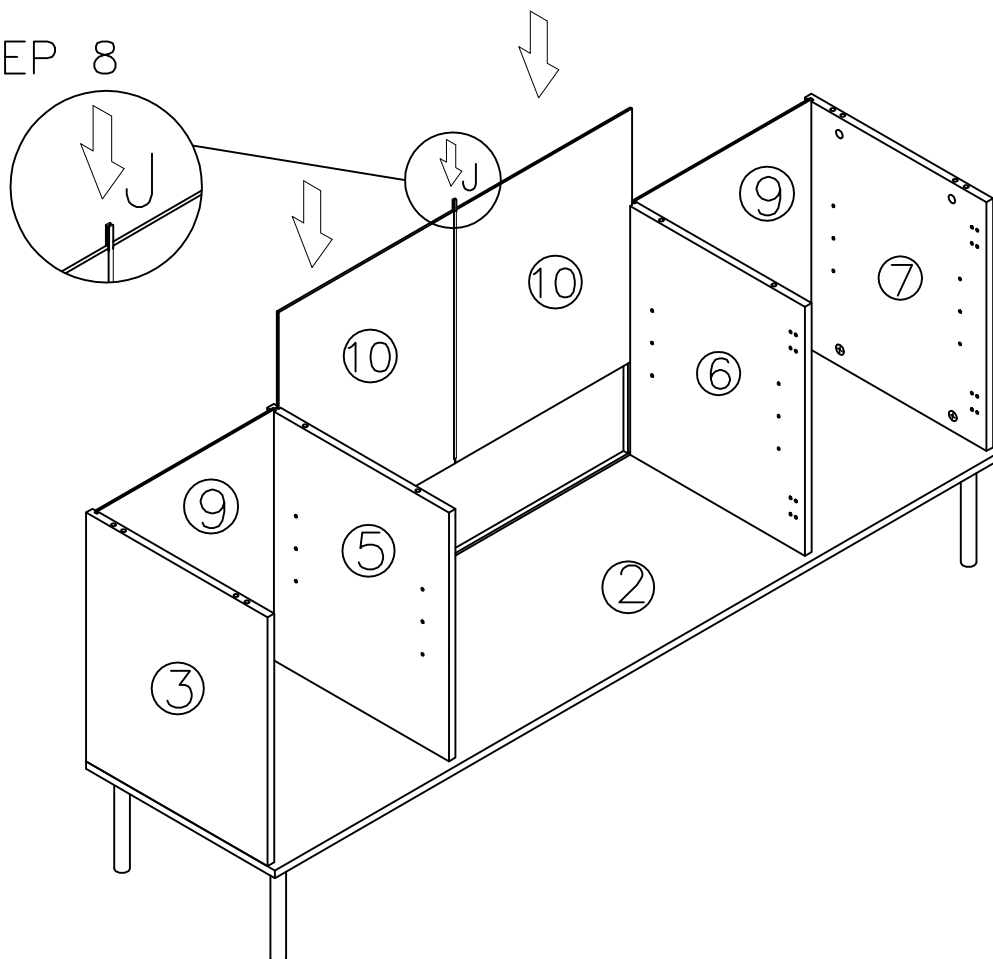
B

2PCS

STEP 7



STEP 8

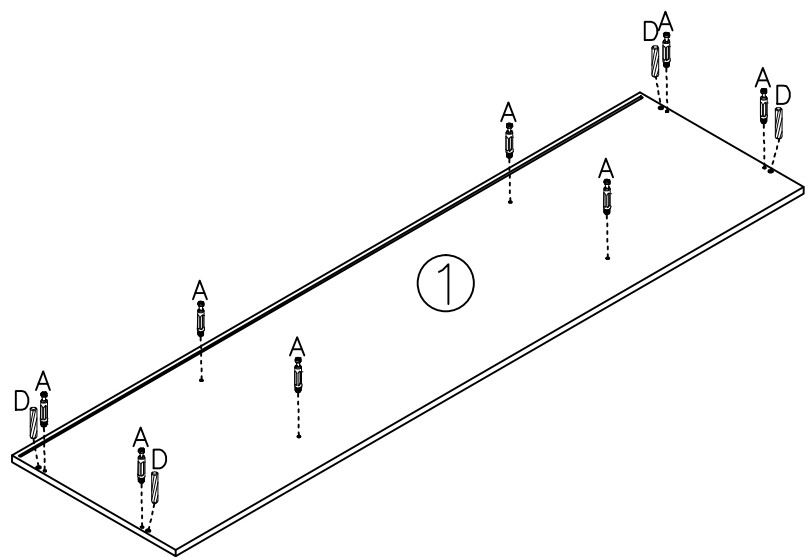


J



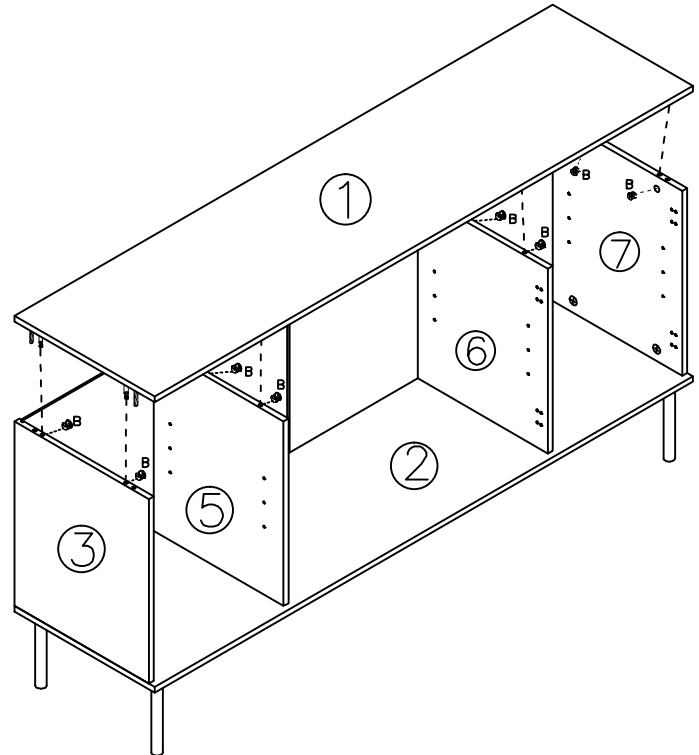
1PC

STEP 9



D	A
	
4PCS	8PCS

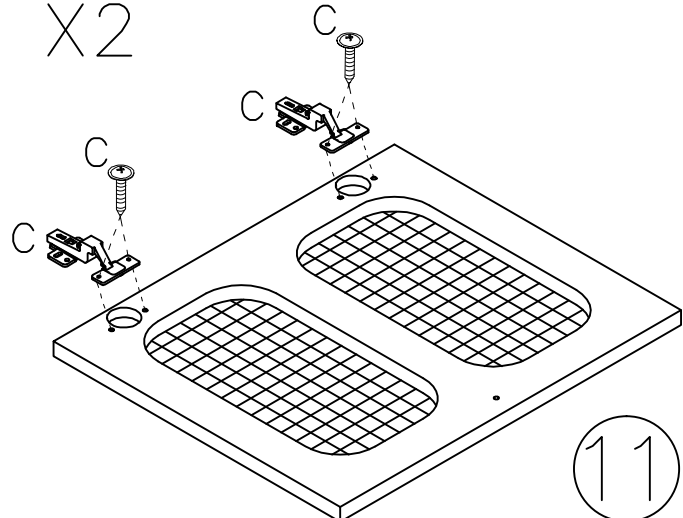
STEP 10



B

8PCS

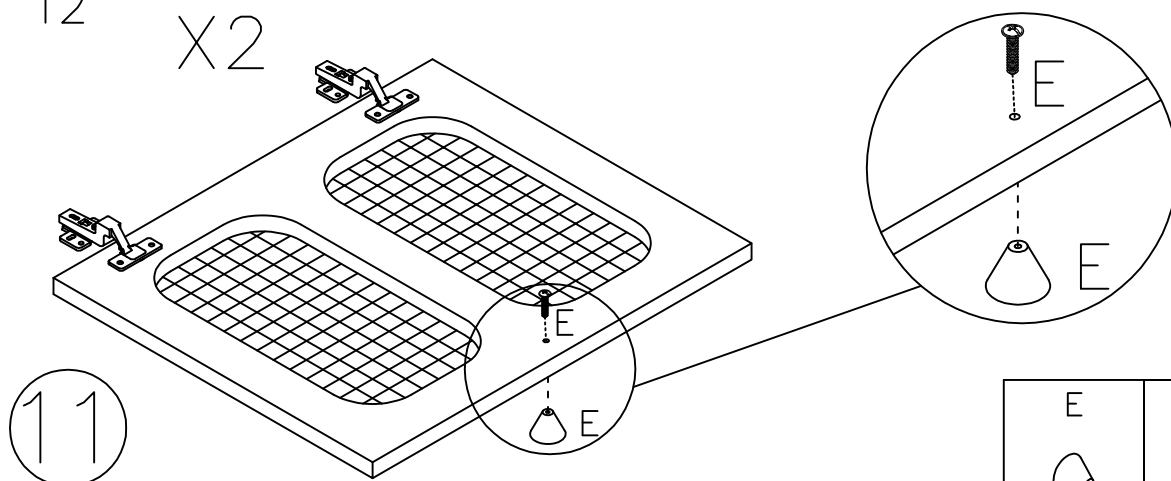
STEP 11 X2



C	C
	
4PCS	8PCS

STEP 12

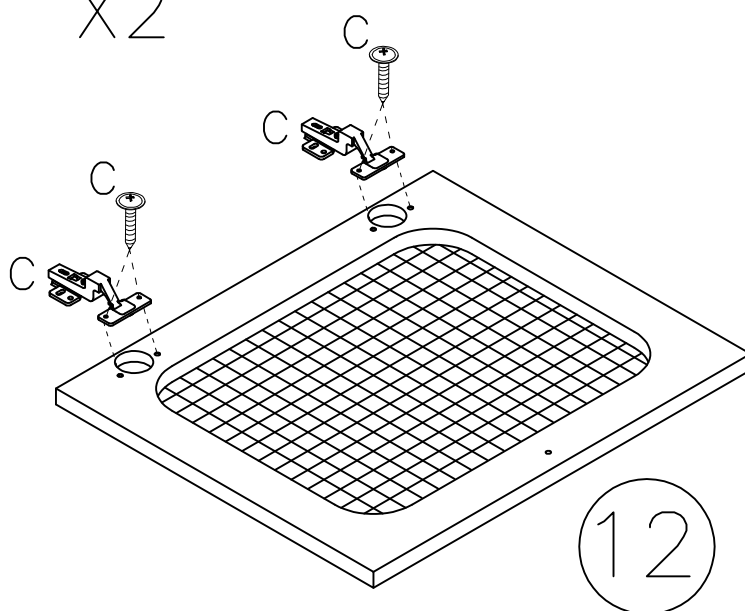
X2



E	E
2PCS	2PCS

STEP 13

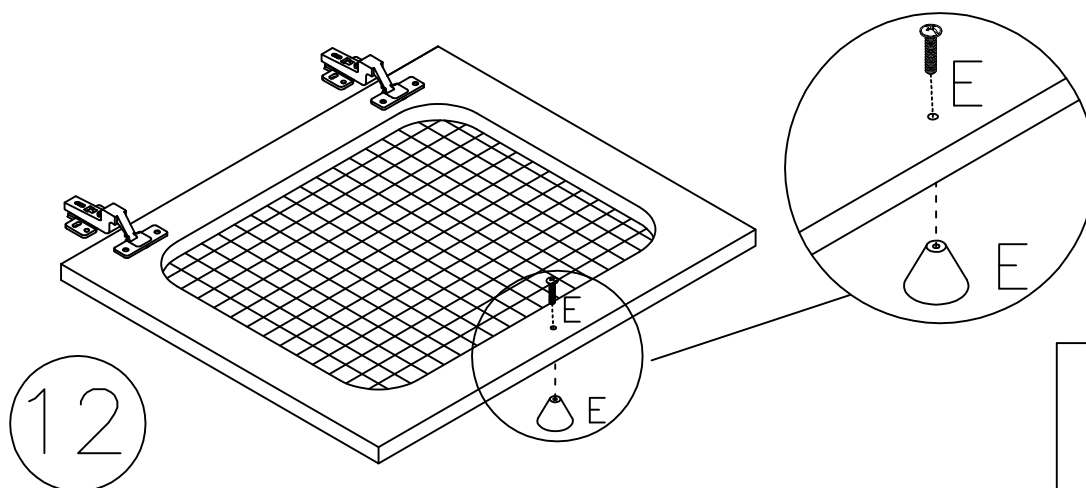
X2



C	C
4PCS	8PCS

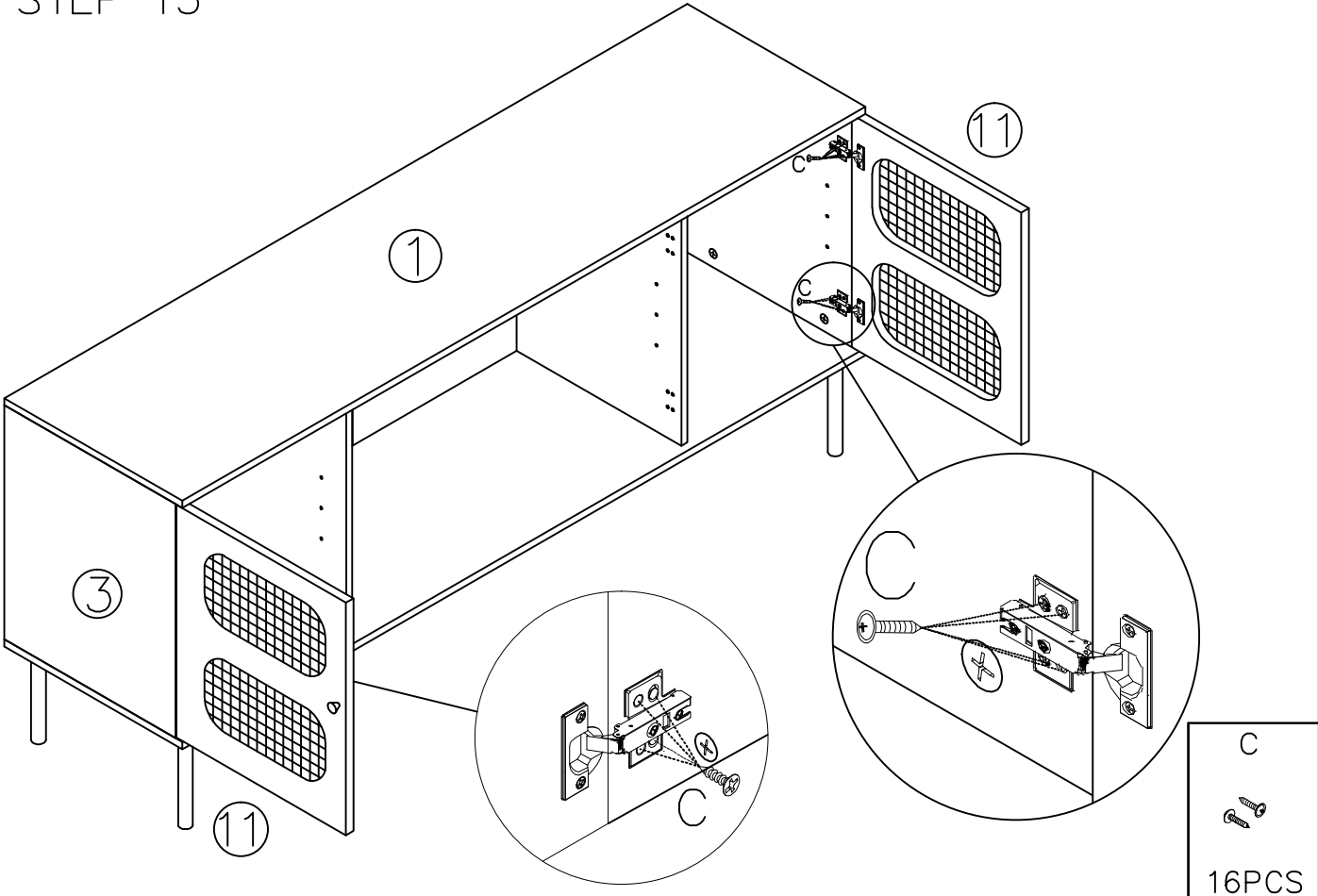
STEP 14

X2

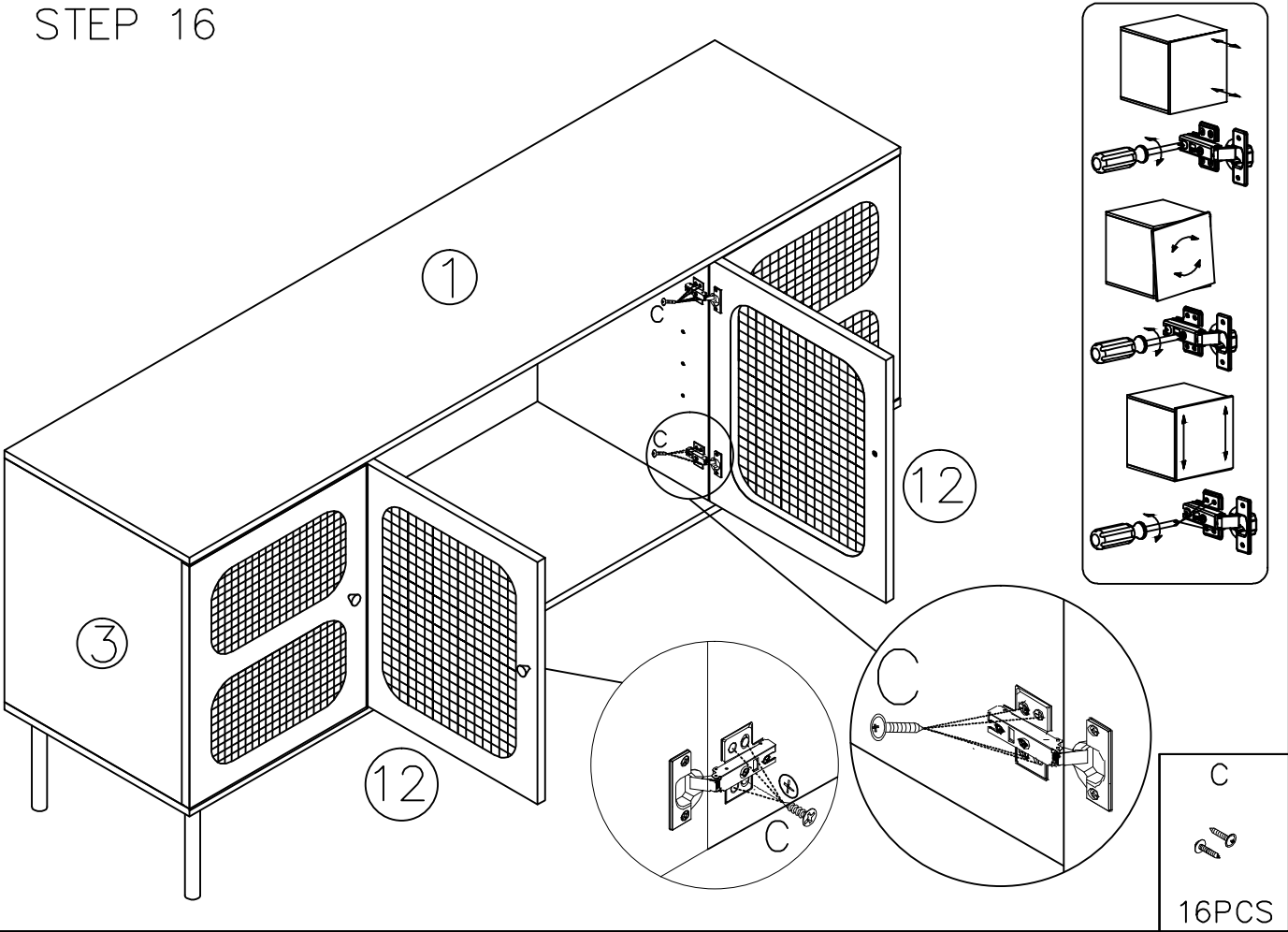


E	E
2PCS	2PCS

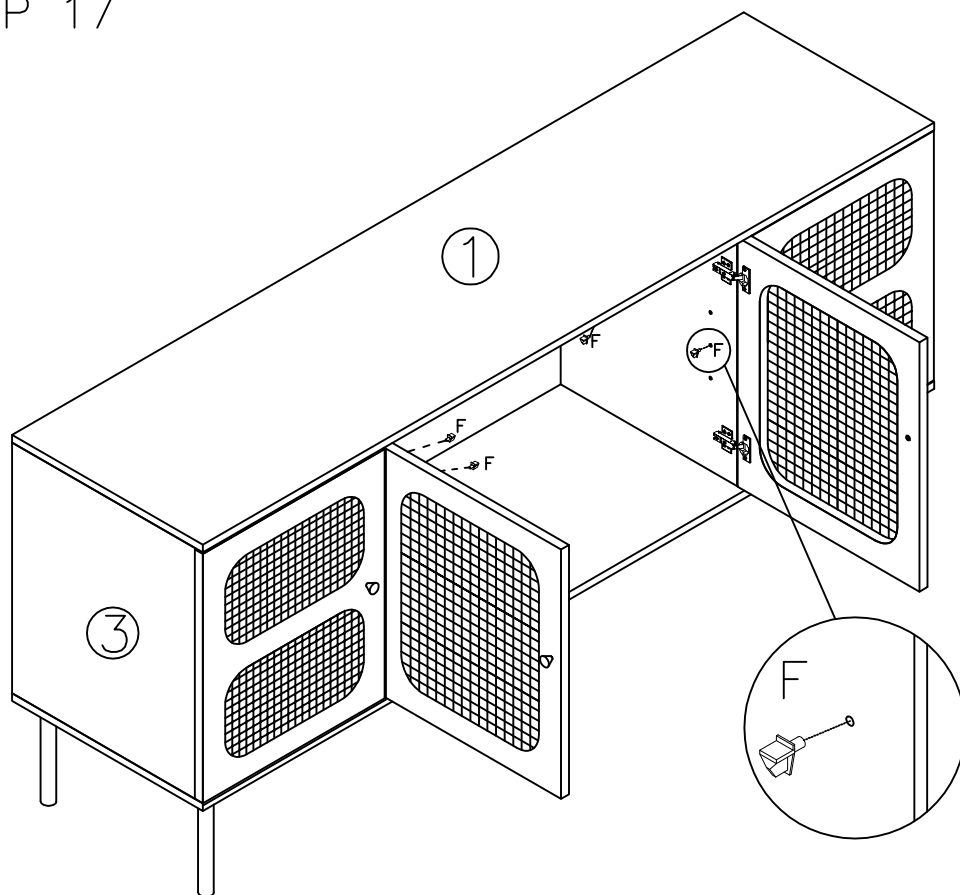
STEP 15



STEP 16



STEP 17

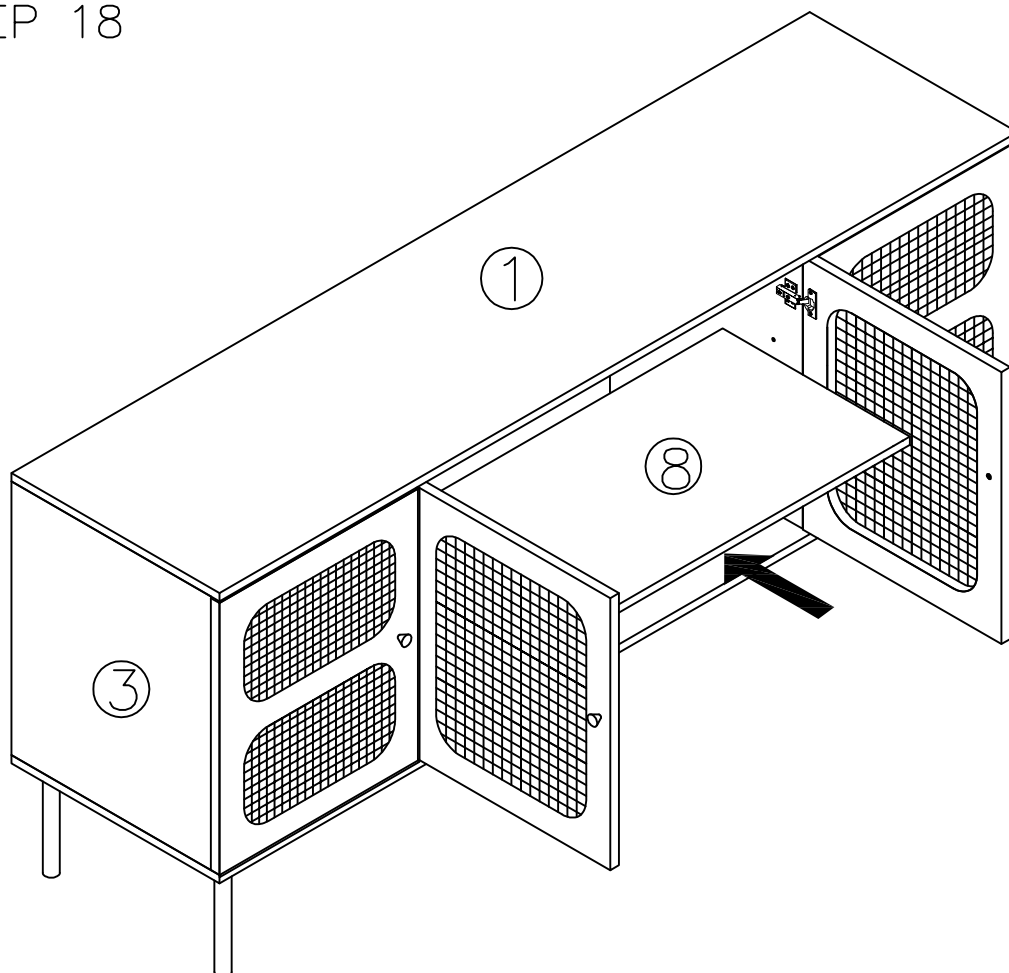


F

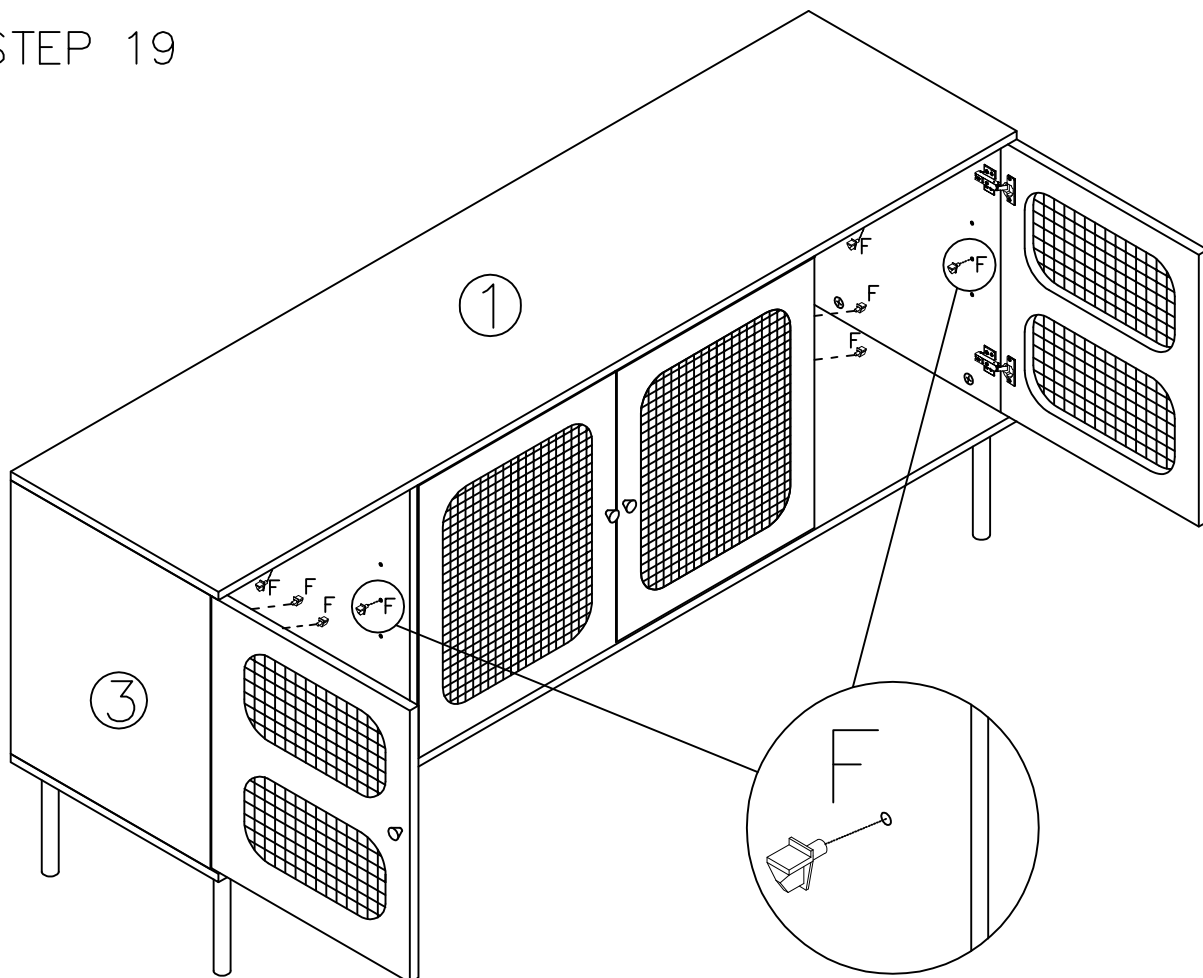


4PCS

STEP 18

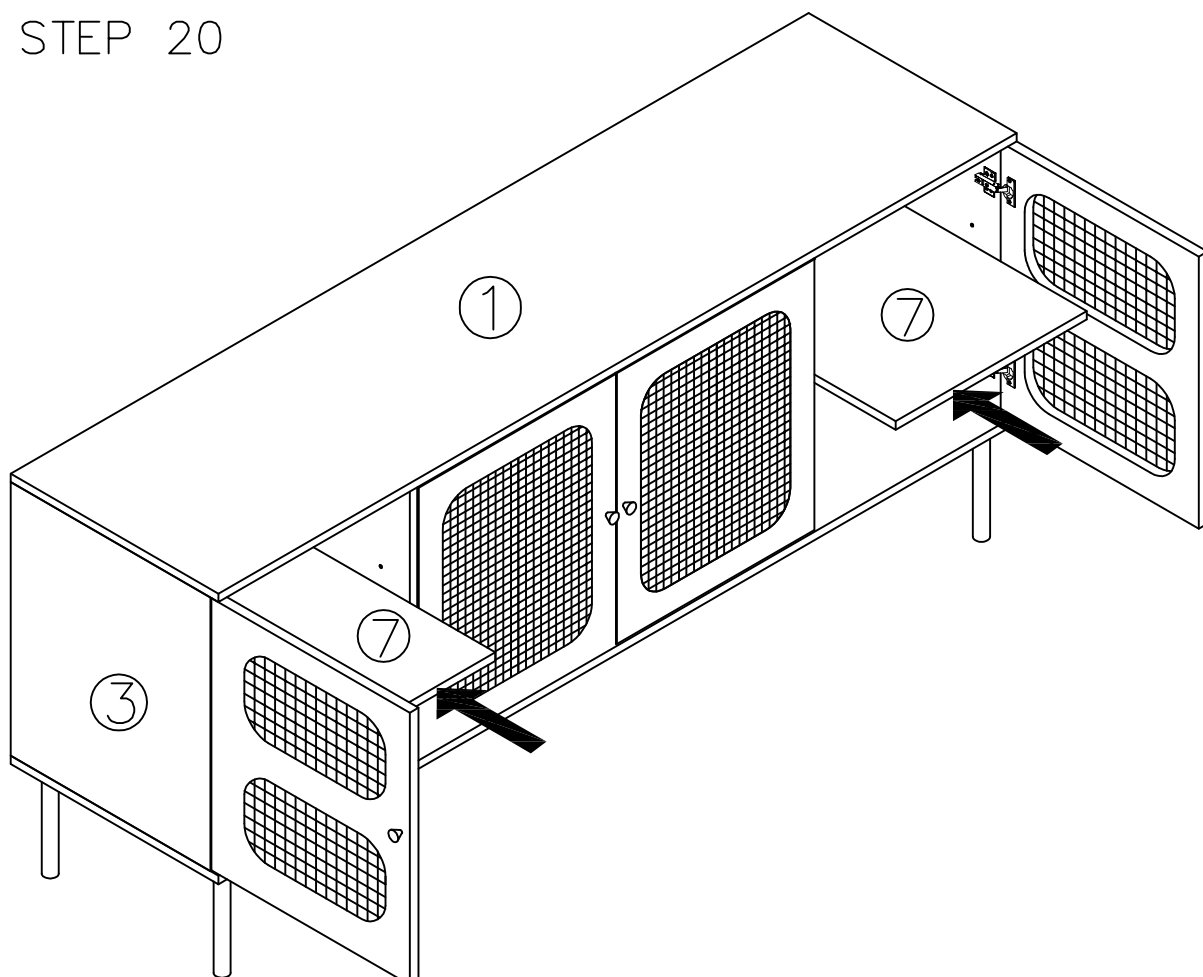


STEP 19

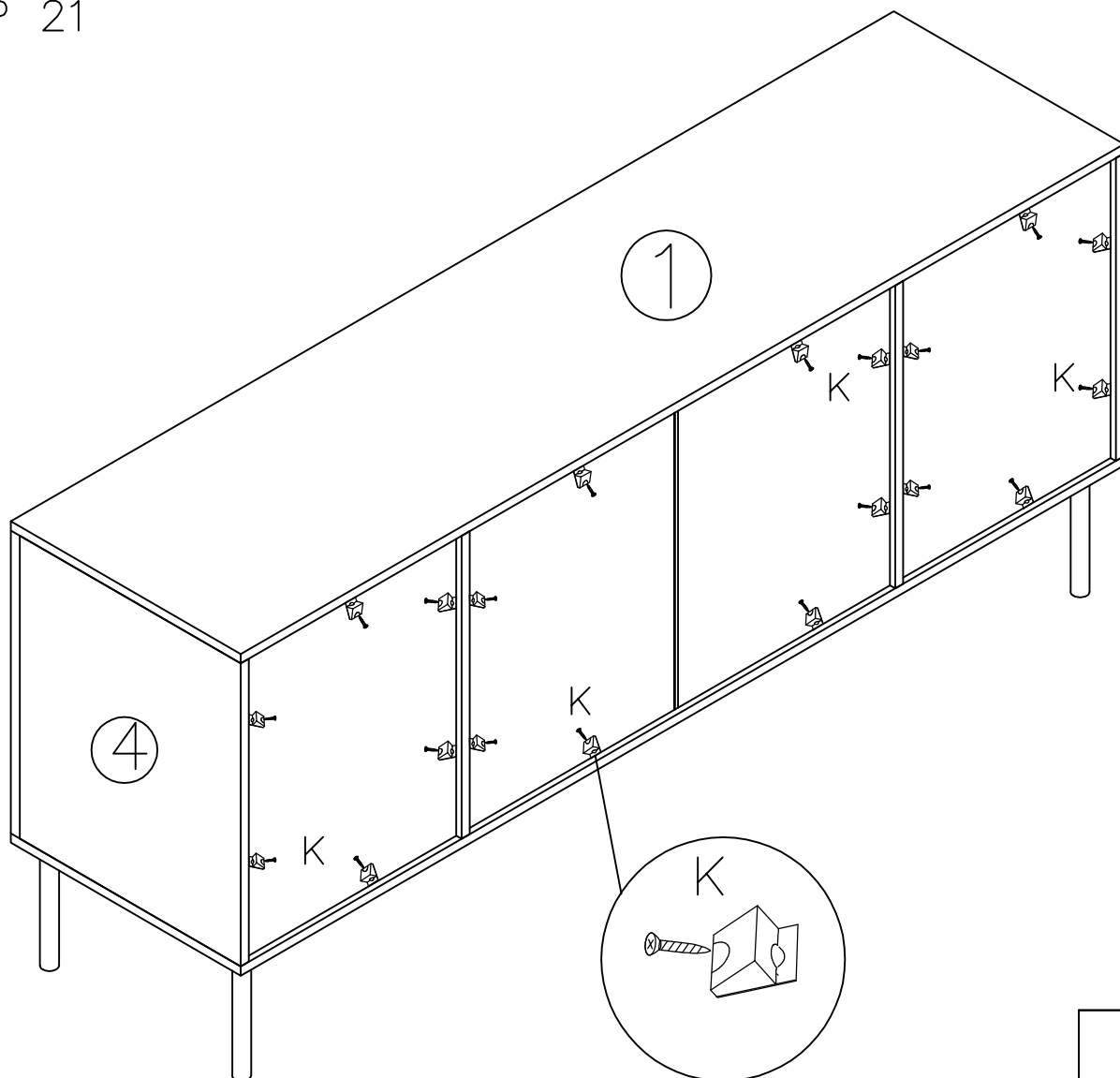


F
8PCS

STEP 20



STEP 21



K
20PCS